



# COATINGFLEX SYSTEMS

# Unsere Produkte



## Industrieöfen

Batch and Continuous Ovens for various applications within a temperature range between 80 °C and 650 °C.



## Wärmebehandlungsanlagen

Heat Treatment Lines for the heat treatment of aluminum parts like e.g. motor blocks, cylinder heads or structural parts for cars.



## Beschichtungsanlagen

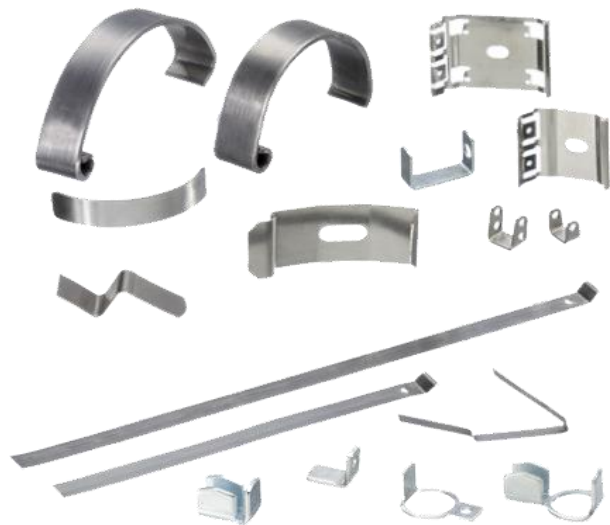
Coating Lines to apply zinc-flake coatings as well as anti-friction coatings in an efficient way.



## Slush Moulding Anlagen

Slush Moulding is a process to manufacture skins, mainly made of PVC-powder, which are used in the interior of cars like e.g. instrument panels, glove box lids or door panels

# ZINC-FLAKE COATING - TYPICAL APPLICATIONS



Stampings / pressings



Threaded parts

# WHY INVESTING IN A NEW COATING LINE?



## THE REASONS

- Latest technology
- Reduced overall costs
- Everything from one source





# Our Basket Coating Lines - All-rounder in the matter of bulk goods

BASKET COATING LINES FROM REINHARDT



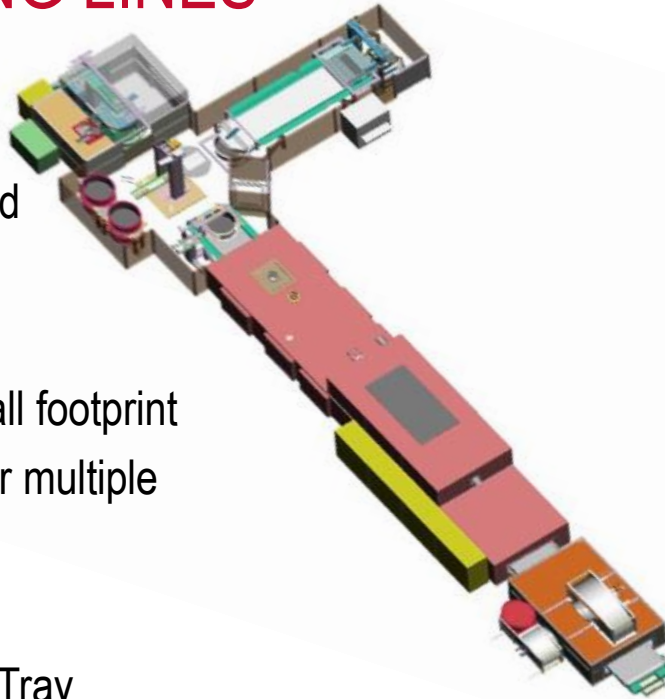
**REINHARDT**

BECAUSE HEAT WORKS.

# BASKET COATING LINES

## Main features

- Standard or customised
- High throughput
- Short cycle times
- Compact design – small footprint
- Automatic refeeding for multiple coating possible
- Basket storage area
- Belt conveyor oven or Tray conveyor oven





# BASKET COATING LINES

## Main features

- Uniform distribution of the coated parts onto the conveyor belt resp. into the trays
- Tilting or non-tilting centrifuges
- Max. 85° tilting angle
- Slow rotation of the basket during filling the basket
- Fast acceleration
- Suitable for all kind of bulk goods



# BASKET COATING LINE

Successful example of a satisfied customer

## **Shortest cycle time:**

1,2 minutes

## **Basket volume:**

35 – 80 litres or max. 80 kg

## **Annual output:**

600 Mio./a (hose clamps) (= 16 Mio. litres/a)

## **Number of baskets based on a cycle time of 1,2 min. and 80 litres per basket:**

50 baskets/h

## **Output per hour based on a cycle time of 1,2 min.:**

4.000 litres

## **Solvent quantity:**

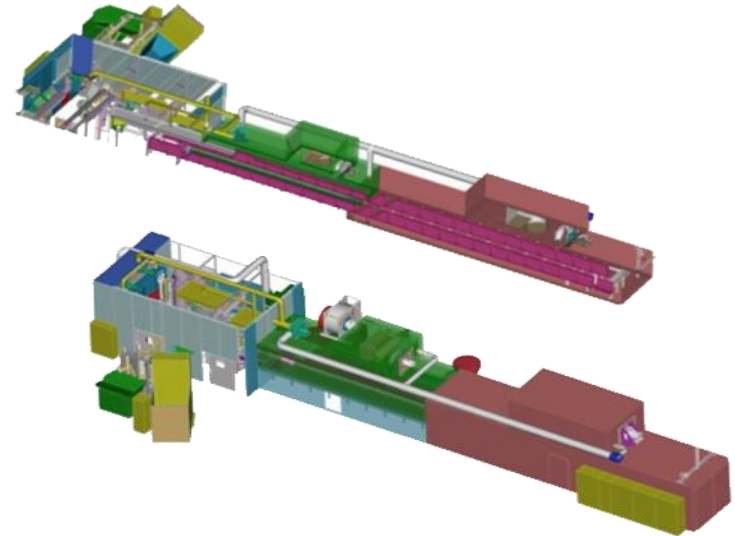
max. 10.000 g/h

## **Inner dimensions of basket:**

Ø 728 mm x height 430 mm

## **Outer dimensions of basket:**

Ø 798 mm x height 500 mm





# BASKET COATING LINE

Successful example of a satisfied customer

**Cycle time:**

2 minutes

**Basket volume:**

200 kg resp. 135 litres

**Output per hour (cycle time 2 min.):**

max. 6.000 kg resp. 4.050 litres

**Solvent quantity:**

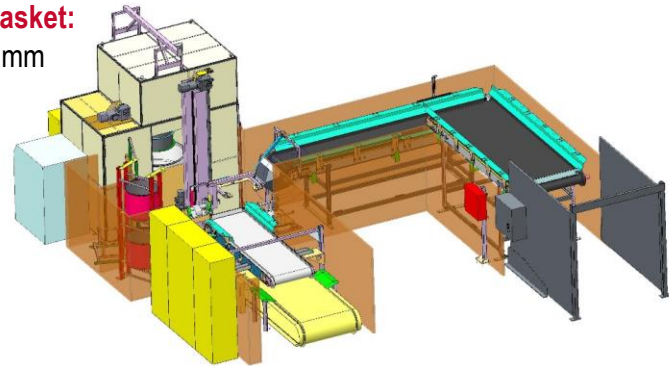
max. 6.000 g/h

**Inner dimensions of basket:**

Ø 730 mm x height 530 mm


**Outer dimensions of basket:**

Ø 800 mm x height 600 mm



# BASKET COATING LINES

## SUMMARY ADVANTAGES

- Short basket movements 
  - No basket movements at warm ambient air temperature
  - Less build-up of coating material on the basket
  - Leading to longer basket cleaning cycles
  - Small footprint
  - Exhaust air volume as low as possible
- ➔ Reduced overall costs



# BASKET COATING LINES

		Basket lines		
		K451/350	K801/600	K 802/600
<b>Features</b>				
Number of drums/baskets in the coating cell		1	1	2
Tilting up to 85° while spinning		Yes	Yes	Yes
Ø drum / basket	mm	Ø 450	Ø 800	Ø 800
Width drum / height basket	mm	H 350	H 600	H 600
max. batch load	kg	100	200	200
max. batch volume	Liter	35	135	135
total volume	Liter	55	350	350
<b>Reference part</b>	hexagon head	universal application		
screw 3/8" x 1 1/2"				
min. cycle time	min	3	2	1,5
max. throughput rate (1 Layer)	kg/h	2000	6000	8000
Approx. paint volume	Liter	100	250	250
Range of parts Ø		3/16" – 3/4"	3/16" – 1"	3/16" – 1"
Length min / max	mm	1/4" – 6"	1/4" – 8"	1/4" – 8"
		Suitable for single- or program controlled multiple coatings		
<b>Reinhardt</b> Continuous ovens and cooling zones:		Both varieties of that coating lines can be equipped with our belt type or the space saving pallet type continuous ovens		



# **BARREL COATING LINE**

## **DESIGNED FOR PARTS WITH POCKETS OR RECESS**

The patented Barrel Coating Line



# BARREL COATING LINE

Fast, efficient, unique!

- Highly productive
- Short cycle times
- Small footprint
- Ideal for recesses and fine threads and many more
- Low drop heights – soft handling
- Controller temperature and humidity inside the coating cabin
- Barrels always remain inside the coating cabin
  - ➔ no movements of drums at warm ambient temperature
  - ➔ thereby less coating material sticks on the barrels
  - ➔ leading to barrel cleaning cycles from six up to ten weeks

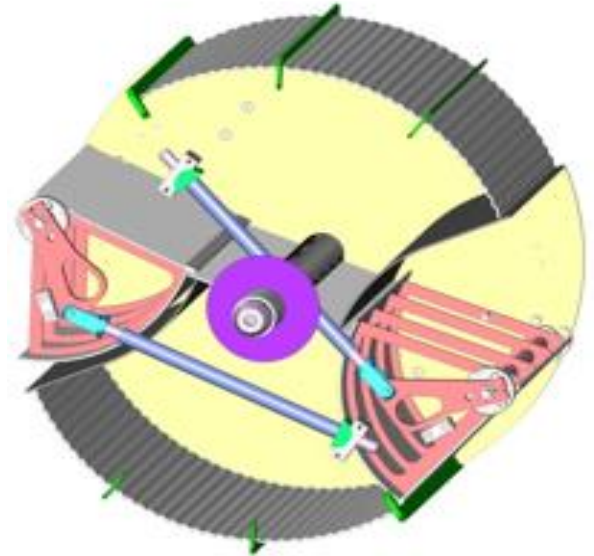


# BARREL COATING LINE

Fast, efficient, unique!

## THE FACTS AND FIGURES OF OUR PATENTED BARREL SYSTEM:

- Special for threaded parts with recesses, fine and internal threads
- 2 barrels in the process continuously
- Each barrel divided into 2 chambers
- Each chamber has a useable volume of **120 l**
- **200 kg** maximum batch load per barrel
- Inside wall with nubs to avoid any sticking parts



# BARREL COATING LINE

Fast, efficient, unique!

## THE FACTS AND FIGURES OF OUR PATENTED BARREL SYSTEM:

- Fastest cycle time = 2 min. per barrel
- High mobility of the parts inside the barrels
- Fast acceleration when spinning-off
- Small dip tank volume

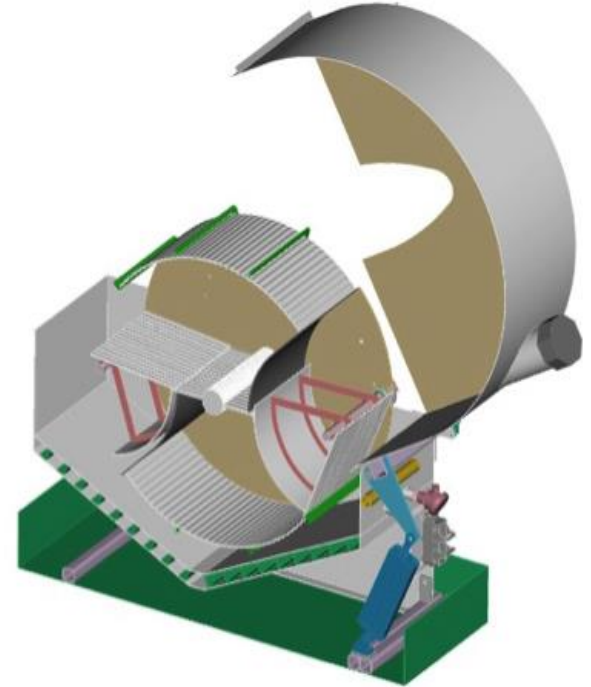


# BARREL COATING LINE

Fast, efficient, unique!

## THE FACTS AND FIGURES OF OUR PATENTED BARREL SYSTEM:

- Dip tank volume **160 l only**
- High flow rate in the barrel of coating material
- The automatic lid ensures the solvents stay inside the dip tank during the coating process
- Dip tank with level monitoring and temperature sensor
- Optionally with pump, filters and mixing device





# BARREL COATING LINE

## SUMMARY ADVANTAGES

- **REINHARDT**-Barrel Coating Lines offer economic advantages:
  1. Small overall footprint – by this we save valuable and expensive space
  2. Coating process ensues in a closed, small cabin with controlled temperature and humidity
  3. Low total exhaust air volume → cost reduction regarding the RTO
  4. Less costs for barrel cleaning as the barrels always stay in the temperature- and humidity-controlled coating cabin
  5. Reduced dip tank volume – increased material turnover
  6. No clogged pockets, recesses and internal threads



# BARREL COATING LINE

		Drum lines	
		T 301	T 602
<b>Features</b>			
Number of drums/baskets in the coating cell		1	2
Tilting up to 85° while spinning		-	-
Ø drum / basket	mm	Ø 800	Ø 800
Width drum / height basket	mm	B 300	B 600
max. batch load	kg	100	200
max. batch volume	Liter	60	120
total volume	Liter	90	180
<b>Reference part</b>	hexagon head	perfect for allen head etc.	
screw 3/8" x 1 1/2"			
min. cycle time	min	4	2
max. throughput rate (1 Layer)	kg/h	1500	6000
Approx. paint volume	Liter	100	160
Range of parts Ø		3/16" – 5/8"	3/16" – 3/4"
Length min / max	mm	3/8" – 6"	3/8" – 6"
		Suitable for single- or program controlled multiple coatings	
<b>Reinhardt</b> Continuous ovens and cooling zones:		Both varieties of that coating lines can be equipped with our belt type or the space saving pallet type continuous ovens	

# BARREL COATING LINE

Successful example of a satisfied customer

**Cycle time:**

2 - 4 minutes

**Shortest cycle time:**

2 minutes

**Possible load per barrel:**

200 kg resp. 120 litres

**Output per hour (cycle time 2 min.):**

max. 6.000 kg resp. 3.600 litres

**Dimensions of barrel:**

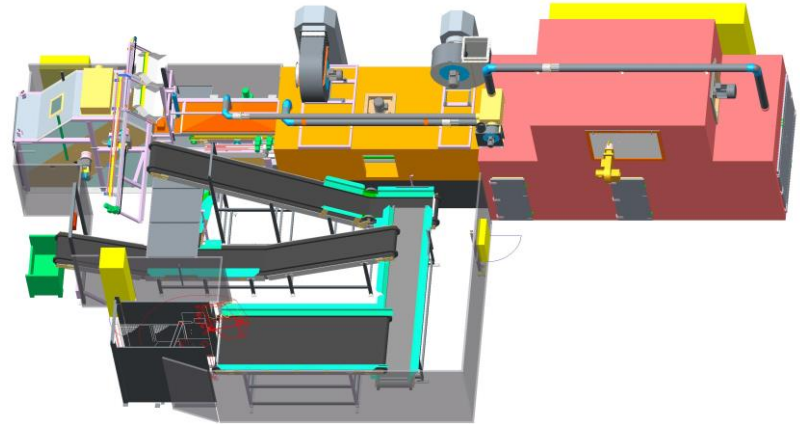
Ø 800 mm x width 600 mm

**Total exhaust air volume:**

2.960 m³/h to the RTO

**Total space requirements:**

22 m length x 12 m width

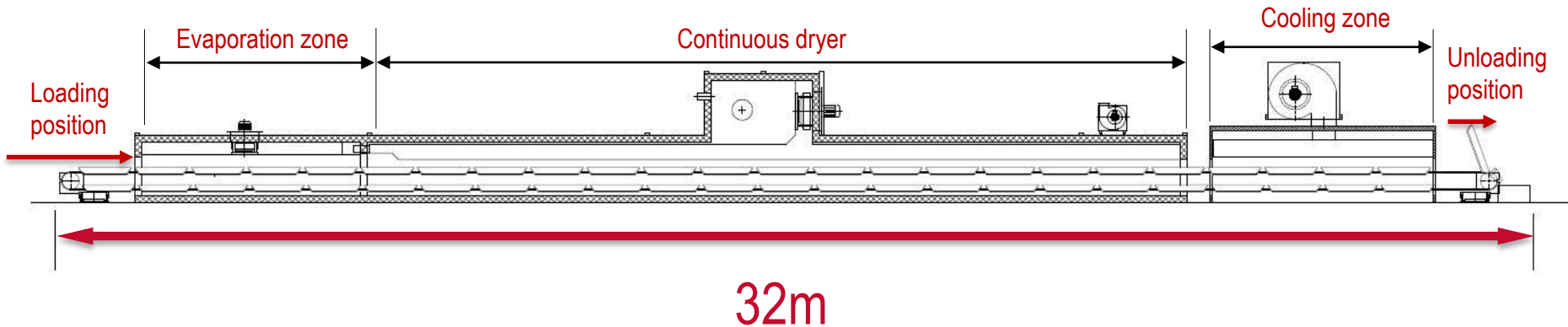


# Patented Reinhardt Barrel coating line



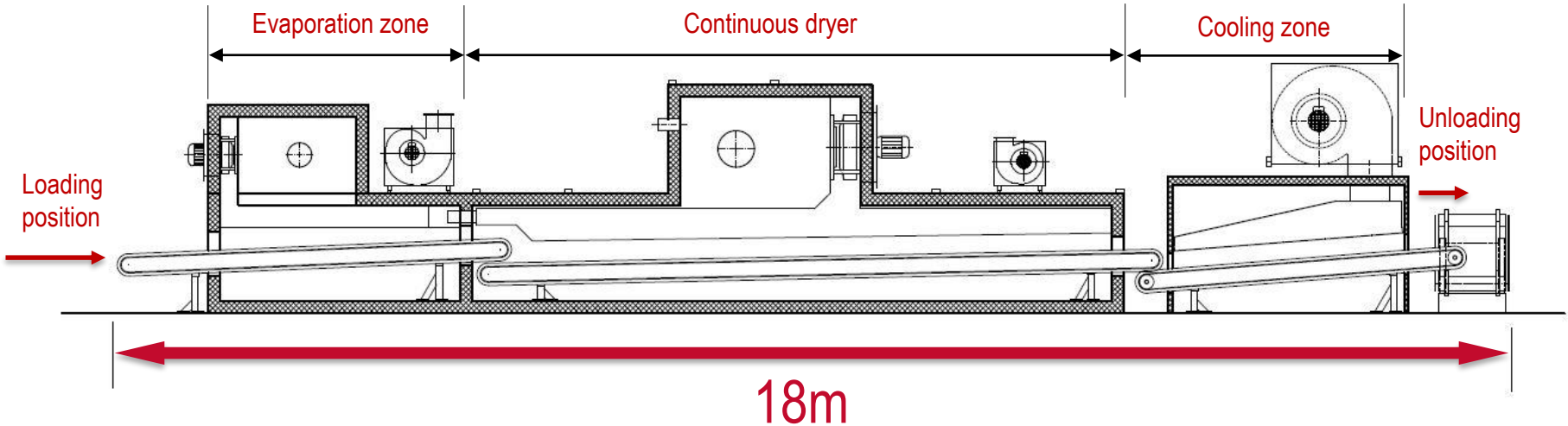


# Reinhardt Ovens and cooling zones



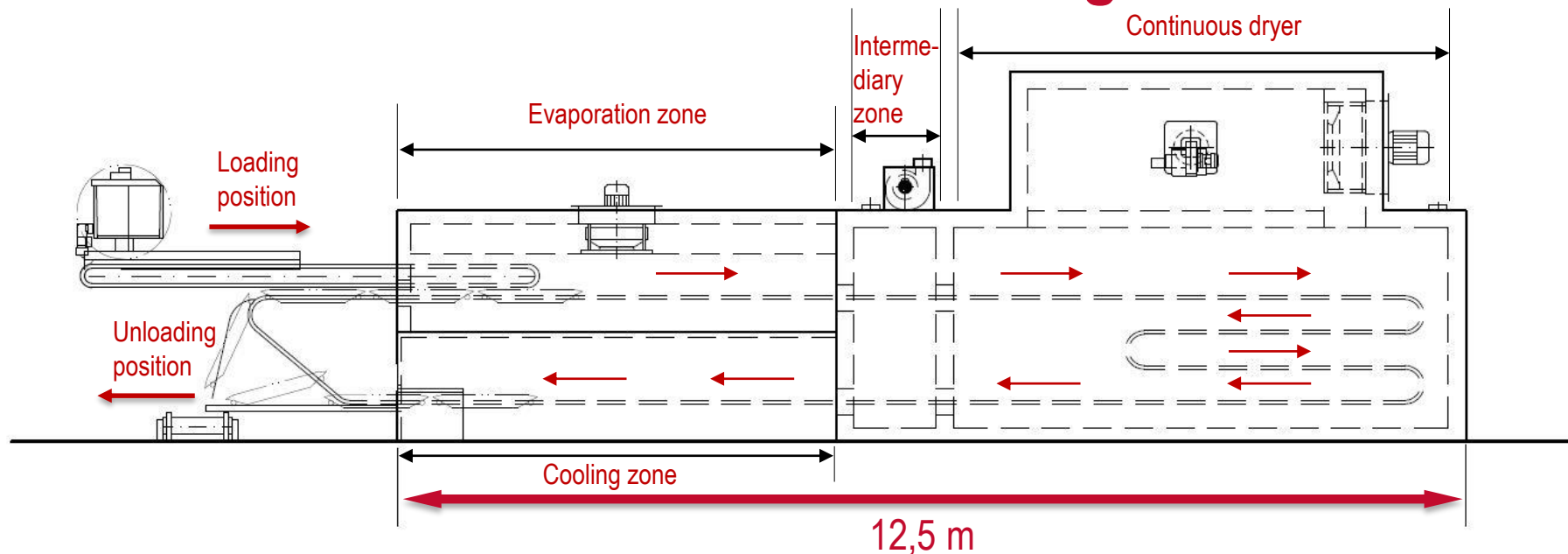
Tunneloven with pallets, single line design with additional cooling zone ; throughput up to 10t/h  
No mixture of parts caused in the pallet design, each batch is separated in a pallet.

# Reinhardt Ovens and cooling zones



Tunneloven with conveyor belts, in cascade – design, no heat transfer from the conveyor between the zones and movement of parts after pre-heating zone up to 4 t/h.

# Reinhardt Ovens and cooling zones



Our unique oven design is energy-efficient and small in footprint. The pallet oven with integrated cooling zone. Throughput up to 6t/h  
The pallet-transport system ensures the strict separation of your batches

# Reinhardt Einbrennöfen und Kühlstrecken







# REINHARDT

BECAUSE HEAT WORKS.



**REINHARDT**

BECAUSE HEAT WORKS.

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